



Business Unit	Oji Foodservice Packaging
Customer	Generic Product – Available to any customer
Product Code	RW8-90 AQ
Product Description	08oz, Triple wall, Paper Cup – Hot Drink (non-alcoholic only)
Country of Manufacture	China
Intended Use	Suitable for single use food service(beverage), Takeaway, Hot Drinks.
Environmental Data (Product)	Material - Cup: Cupstock paper with Aqueous (AQ) coating - Sleeve: Double Wall Offset Paper Recycled Content = 0% Recyclable = Yes Biodegradable = Yes-Home Compostable (AS810)
Paperboard GSM	Inner Cup: 260GSM/Sleeve-Double layer: 130GSM + 130GSM
Coating	Single Sided AQ on Cupstock Paper
Printing	Flexographic printing with aqueous ink
Artwork	Generic Check Design (Black/Brown)

Tooling Measurements

Volume	Nominal 237ml
Height	89.5mm ± 1mm
Top Diameter	89.6mm ± 0.35mm
Rim Thickness	3.65mm ± 0.3mm
Lid to Suit	90mm lid as per customer requirements

Packaging Specifications

Primary	Primary Packaging	LDPE Sleeve
	Environmental Data (Primary Packaging)	Material = LDPE (Low Density Polyethylene) Recycled Content = 0% Recyclable = Yes Biodegradable = No
	Quantity	25 cups per sleeve
Secondary	Secondary Packaging	Corrugated Cardboard Carton
	Environmental Data (Secondary Packaging)	Material = Corrugated Cardboard Recycled Content = Up to 10% Recyclable = Yes Biodegradable = No
	Quantity	500 cups per carton (20 sleeves)
	Dimensions of Carton	436mm x 372mm x 368mm
	Volume of Carton	0.06m ³
	Weight of Carton	7.9kg per carton
Pallet	Pallet Quantity	36 cartons per pallet (4 layers of 9 cartons)
	Pallet Weight	284.4kg per pallet (excluding pallet)
	Pallet Dimensions	Height = 1.744m Cubic = 1.910m ³